

7011
SHIP
6-15



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM304V2000101-9
Job Sheet 179068



Part No: RBEM304V2000101-9

Job Qty: 1 ea

Part Name: Placard, Plastic



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/13/18

Job Tracking No:

Due Date: 6/14/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM304V2000101 Rev. 1 IPP Rev. A 18.06.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/14/18	6/14/18	0.00	0.00	Start Up Small Fab-3		MLC
100	Receive Pcs	1 pcs	6/14/18	6/14/18			DAR001-VU		
110	Small Fab	1 pcs	6/14/18	6/14/18	0.00	0.41	Small Fab-4		MLC JAS
120	QC	1 pcs	6/14/18	6/14/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	6/14/18	6/14/18	0.00	0.00	Packaging3-1 GA		AR 18-6-9-89 13
140	QC21-SA	1 Ea	6/14/18	6/14/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 6. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

DAG
21 18-06-14
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.0930 sf (.093 ea)	100-Receive Pcs	5068461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Receive Pcs	LM922402	0	18	0

Part Specifications

Specifications could not be found.

Plex 6/13/18 9:11 AM dart.logan.david



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S080864



Part: RBEM304V2000101-9

Job No: 179068

Serial No/Batch: S080864

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 06/13/18

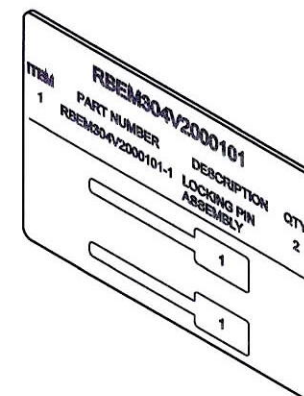
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

BLACK BACKGROUND WITH
WHITE LINES & LETTERS

4X R .13

.06



RBEM304V2000101

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	RBEM304V2000101-1	LOCKING PIN ASSEMBLY	2

3.00

4.50

2.25

SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITH NOTICE
WORK ORDER

NO. 179068

20180612

⑨

PLACARD

NOTE:
USE PDF.



TITLE

WIPER LOCKING PINS

DWG NO.

RBEM304V2000101-9

REV
1

MAT'L PLASTIC

HEAT

TREAT

FINISH

SPEC

DRAWN BY: DUERFELDT

CHECKED: CLOUGH

OPPS APPR: ANDERSON

QA APPR: LINDSAY

APPROVED: GILBERT

SCALE 1:1

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

.XXX ± .010 FRACTIONS ± 1/8

.XX ± .03 ANGLES ± 1°

.X ± .1 SURFACES = 125/

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY

AFTER PLATING

3. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009

USED ON MODEL

H175

DATE 4/25/2016

SHEET 6 OF 8

DART AEROSPACE LTD		Work Order:	F/A 000
Description:		Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:12.5%;">Skid-tube ☐</td> <td style="width:12.5%;">Cross tube ☐</td> <td style="width:12.5%;">Water Jet ☐</td> <td style="width:12.5%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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